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300 Welcome Center Blvd, PO Box 1869, Welcome NC 27374-1869

# 8100 Single Hung Window

### Features:

- · Bottom sash tilts in for easy cleaning
- Insulated glass panels with optimum thermal air space featuring a warm-edge spacer system
- Double sash locks provide extra security (2 locks standard at 27 1/4" or wider)
- Block & tackle balance system keeps lower sash stationary when opened to any position
- Factory applied wrap-around foam enhances thermal efficiency around the frame's exterior
- Fusion-welded frame and sash corners ensure frame durability
- Sloped sill accommodates easy water run-off
- Factory-installed half screen standard
- Jamb depth: 2.625"
- Transferable limited lifetime warranty

# **Custom Options:**

- Low-E Glass
- Low-E Glass with Argon Gas
- Ultra Low-E Glass with Argon Gas
- Obscure glass
- Double strength glass
- Optional 5/8" or 1" contoured grid; 5/8" or 3/4" flat grid, 5/8" contoured valance available
- Custom sizes cut on 1/8" width and height
- Factory mulling of twins and triples
- Lifetime glass breakage warranty

## **Product Performance:**

AAMA 101 Results:

Window Size	AAMA Rating (psf)	Air (cfm/ft^2)	Water (psf)
48" x 78" (O/X)	R-PG30	0.14	7.52
36" x 74" (O/X)	R-PG50	0.14	7.52
109" x 74" (O/X – O/X – X/X SH HP Mulled Triple)	DP50	0.17	7.52

#### **Product Dimensions:**

Vinyl Wall Thickness:	0.070"
Typ. Glass Thickness:	0.750"
Jamb Depth:	2.625"
Mullion Adder:	
Standard:	0.500"
High Performance:	0.500"

## **Rough Opening:**

Window Width + 1/4" Window Height + 1/4"

#### Size Restrictions:

	Min:	Max:
Width	16 7/8"	51 3/4"
Height	23 1/2"	89 3/4"
(Max. Unite	ed Inches 132")	







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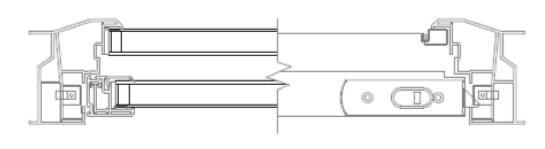
#### **Egress Formulas:**

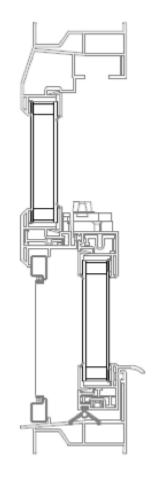
Egress Width  $\ge 20^{\circ}$  and Egress Height  $\ge 24^{\circ}$  and Egress Area  $\ge 5.7$  ft<sup>2</sup> required to meet egress. Egress Width Formula = Window Width  $-5.3125^{\circ}$ Egress Height Formula = (Window Height/2)  $-4.5^{\circ}$ Egress Area Formula = (Egress Width x Egress Height)/144

## **Screen Formulas:**

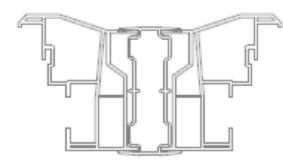
Window Width – 4.3125" (1/2 Screen) (Window Height/2) – 1.3750" (1/2 Screen)

## **Cross Sections:**





## Standard Mullion Assembly: (not structurally rated)



## High Performance Mullion Assembly:

